

1 WELDERS'S QUALIFICATION TEST CERTIFICATE

2 Designation(s) ISO 9606-1 135 P FW FM1 S t30,0 PB ml  
4 WPS - Reference pWPS  
5 Reference No. (if available): FMI-01/20 Certificate No.: Z-EU-XS-BEL-20-11-2342592-23123329  
6 Welder's name: BOŽIĆ, Dejan (1)  
8 Method of identification: Identity card  
9 Date and place of birth: 19.12.1973. Beograd. RS  
10 Employer: FEROMETAL INTER DOO, Pregrevica 162, 11080 Zemun  
11 Code / Testing Standard: ISO 9606-1  
Remark:

12 Job knowledge -

13	Weld test details	Range of approval
14 Welding process(es)	135-D (MAG) short arc (metal wire)	138, 135 (incl. short arc)
15 Plate or tube	P (Plate)	P, T*
16 Joint type	FW (Fillet weld)	FW
17 Filler metal group	FM1 (unalloyed / fine grain)	FM1, FM2
18 Filler metal type	solid wire (S)	Solid and cored wire (S, M)
Designation (type of current +/-)	Magmaweld MG2 (DC+)	
19 Shielding gas / flux	ISO 14175 - M21	Suitable shielding gas
20 Base material/auxiliaries	Group 1.2 S355J2	----
21 Thickness (mm)	30	≥ 3
22 Outside tube diameter (mm)		*tube(fixed) ≥ 500 PA,PB (rotating) ≥ 75
23 Welding positions	PB (transverse – vertical up)	PA, PB
24 Details of welding	ml (multi layer)	sl, ml (single and multi layer)

25 Hints

26	Type of test	Performed and accepted	Not tested
27			
28			
30	Visual testing	yes	-
31	Radiographic testing		
32	Magn. particle / penetr.		
33	Notch tensile test		
34	Fracture test		
35	Bend test		
36	Macro test	yes	

Name and signature: Ivan Stojic

TÜV SÜD Industrie Service GmbH

Zertifizierstelle für Personal

Date of welding: 17.11.2020.

Location: Belgrad  
23.11.2020.

Validity of approval until 16.11.2023.

- validity determined with reference to 9.3.a -  
Prolongation for approval by the examining body or by  
the welding coordinator for the following six months  
(acc. to 9.2.)

37 Prolongation for approval by the examining body or by the  
38 welding coordinator for the following six months (acc. to 9.2.)

39	Date	Signature	Position or title

Date	Signature	Position or title



Industrie Service

1 WELDERS'S QUALIFICATION TEST CERTIFICATE

2 Designation(s) ISO 9606-1 135 P FW FM1 S t12,0 PB ml  
4 WPS - Reference pWPS  
5 Reference No. (if available): FMI-02/20 Certificate No.: Z-EU-XS-BEL-20-11-2342592-23123648  
6 Welder's name: STOJANOVIĆ, Slaviša (2)  
8 Method of identification: Identity card  
9 Date and place of birth: 22.12.1961 Lozovik, RS  
10 Employer: FEROMETAL INTER DOO, Pregrevica 162, 11080 Zemun  
11 Code / Testing Standard: ISO 9606-1  
Remark:

12 Job knowledge -

13	Weld test details	Range of approval
14 Welding process(es)	135-D (MAG) short arc (metal wire)	138, 135 (incl. short arc)
15 Plate or tube	P (Plate)	P, T*
16 Joint type	FW (Fillet weld)	FW
17 Filler metal group	FM1 (unalloyed / fine grain)	FM1, FM2
18 Filler metal type	solid wire (S)	Solid and cored wire (S, M)
Designation (type of current +/-)	Magmaweld MG2 (DC+)	
19 Shielding gas / flux	ISO 14175 - M21	Suitable shielding gas
20 Base material/auxiliaries	Group 1.2 S355J2	----
21 Thickness (mm)	12	≥ 3
22 Outside tube diameter (mm)		*tube(fixed) ≥ 500 PA,PB (rotating) ≥ 75
23 Welding positions	PB (transverse – vertical up)	PA, PB
24 Details of welding	ml (multi layer)	sl, ml (single and multi layer)

25 Hints

26	Type of test	Performed and accepted	Not tested
30	Visual testing	yes	-
31	Radiographic testing	-	x
32	Magn. particle / penetr.	-	x
33	Notch tensile test	-	x
34	Fracture test	Yes (FW)	
35	Bend test	-	x
36	Macro test	-	x

Name and signature: Ivan Stojic  
TÜV SÜD Industrie Service GmbH  
Zertifizierstelle für Personal  
Date of welding: 17.11.2020.  
Location: Belgrad  
23.11.2020.  
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Date	Signature	Position or title

TÜV SÜD Industrie Service GmbH, Notified Body Nr. 0036, Westendstr. 199, 80686 München – GERMANY

ivan.stojic@tms.rs - Verification of certificate by App TÜV SÜD Verify © WordWeld 2.12.0

ID: 2342592Ybcb56





1 **WELDERS'S QUALIFICATION TEST CERTIFICATE**

Industrie Service

2 Designation(s) **ISO 9606-1 135 P FW FM1 S t12,0 PB ml**  
 4 WPS - Reference **pWPS**  
 5 Reference No. (if available): **FMI-02/20** Certificate No.: **Z-EU-XS-BEL-20-11-2342592-23124126**  
 6 Welder's name: **MARKOVIĆ, Željko (3)**  
 8 Method of identification: **Identity card**  
 9 Date and place of birth: **05.12.1975 Zemun, RS**  
 10 Employer: **FEROMETAL INTER DOO, Pregrevica 162, 11080 Zemun**  
 11 Code / Testing Standard: **ISO 9606-1**  
 Remark:

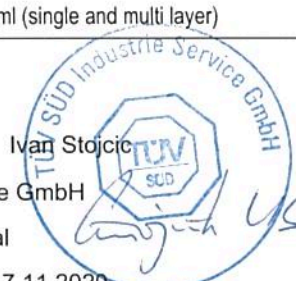
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24 Details of welding	ml (multi layer)	sl, ml (single and multi layer)

25 Hints

26	Type of test	Performed and accepted	Not tested
30	Visual testing	yes	-
31	Radiographic testing	-	x
32	Magn. particle / penetr.	-	x
33	Notch tensile test	-	x
34	Fracture test	Yes (FW)	
35	Bend test	-	x
36	Macro test	-	x

Name and signature: **Ivan Stojic**  
 TÜV SÜD Industrie Service GmbH  
 Zertifizierstelle für Personal  
 Date of welding: **17.11.2020.**  
 Location: **Belgrad**  
 Validity of approval until **16.11.2023.**  
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